

# PRODUCT SPECIFICATION SHEET

## BELZONA 2111

FN10179



### GENERAL INFORMATION

**Product Description:**

Two component, durable and abrasion resistant, high build elastomeric system designed for repairing, resurfacing and rebuilding.

**Application Areas:**

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the system is ideally suited for the following applications where significant thickness and durability are required:

- Rubber linings / sheeting
- Conveyor belts; flight build up
- Conveyor belts; clip joint protection
- Chutes, screens and wear plates
- Storage hoppers
- Pumps and impellers

### APPLICATION INFORMATION

**Application Methods**

Applicator  
Spatula

**Gel Time & Working Life**

The gel time and working life will vary according to temperature. At 68°F/20°C the gel time and usable life of mixed material will typically be 4 and 12 minutes respectively. Consult the Belzona IFU for specific details.

**Cure Time**

Cure times will vary depending on ambient conditions; consult the Belzona IFU for specific details.

**Volume Capacity**

The volume capacity of mixed material will be  
54 cu.in. (885cm<sup>3</sup>)/kg  
27.0 cu.in. (442cm<sup>3</sup>) per 500g unit.

**Base Component**

Appearance Pale straw colored viscous liquid  
Density 1.1 - 1.2 g/cm<sup>3</sup>  
Viscosity 190-330 P at 77°F/25°C

**Solidifier Component**

Appearance Thin black liquid  
Density 1.07 g/cm<sup>3</sup>  
Viscosity 12.5 P at 77°F/25°C

**Mixed Properties**

Appearance Black paste  
Density 1.13 g/cm<sup>3</sup>  
Slump Resistance 0.5 inch / 12.7 mm  
VOC content (ASTM D2369/EPA ref 24) 0.16%/1.85 g/L  
Mixing Ratio by Weight (Base : Solidifier) 3.4 : 1  
Mixing Ratio by Volume (Base : Solidifier) 3.2 : 1

*The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.*

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### ABRASION

#### Taber

When determined in accordance with ASTM D4060 using H18 wheels and 1kg load, the sliding Taber abrasion resistance will be:

#### Dry

41 mm<sup>3</sup> loss per 1000 cycles (7 day cure at 68°F/20°C)

#### Wet

16 mm<sup>3</sup> loss per 1000 cycles (7 day cure at 68°F/20°C)

### ADHESION

#### 90° Peel Adhesion

When tested in accordance with ASTM D429 (modified), typical adhesion values achieved when the material is used in conjunction with the designated surface and recommended surface conditioner will be:

Substrate	Peak Adhesion	Failure Mode
Grit Blasted Mild Steel	172 pli 3065 kg/m	Tape Failure

#### 180° Peel Adhesion

When tested in accordance with ASTM D413, typical adhesion values achieved when the material is used in conjunction with the designated surface and recommended surface conditioner will be:

Substrate	Peak Adhesion	Average Peel Adhesion	Failure Mode
EPDM (Shore A: 75)	24 pli 425 kg/m	6 pli 115 kg/m	Cohesive in Substrate
Nitrile (Shore A: 77)	39 pli 690 kg/m	20 pli 360 kg/m	Cohesive in Substrate
Neoprene (Shore A: 83)	20 pli 365 kg/m	13 pli 240 kg/m	Cohesive in Substrate
Natural Rubber (Shore A: 51)	22 pli 385 kg/m	7 pli 120 kg/m	Cohesive in Substrate
Commercial Rubber (Natural/SBR) (Shore A: 72)	24 pli 435 kg/m	13 pli 230 kg/m	Cohesive in Substrate
Insertion Rubber (commercial with textile reinforcement) (Shore A: 70)	20 pli 360 kg/m	6 pli 115 kg/m	Cohesive in Substrate

### CHEMICAL RESISTANCE

Once fully cured, the material will demonstrate excellent resistance to a range of chemicals including; dilute inorganic acids and alkalis.

\* For a more detailed description of chemical resistance properties, refer to relevant Chemical Resistance chart.

### COMPRESSION RESISTANCE

When tested in accordance with BS 903 part A6, the compression set following a 30 minute recovery period will typically be 22%.

### ELECTRICAL PROPERTIES

#### Dielectric Strength

When tested in accordance with ASTM D149 the dielectric strength will typically be 7.1 kV/mm (177 V/mil) when tested at 500 V/s

#### Dielectric Constant

When tested in accordance with ASTM D150 the dielectric constant will typically be 5.02 when tested at 1.0 V and 100 Hz

#### Dissipation Factor

When tested in accordance with ASTM D150 the dissipation factor will typically be 0.021 when tested at 1.0 V and 100 Hz

#### Surface Resistivity

When tested in accordance with ASTM D257 the surface resistivity will typically be  $7.66 \times 10^{12} \Omega$  when tested at 500 V DC

#### Volume Resistivity

When tested in accordance with ASTM D257 the volume resistivity will typically be  $2.30 \times 10^{12} \Omega\text{cm}$  when tested at 500 V DC

### ELONGATION & TENSILE PROPERTIES

When tested in accordance with ASTM D412 (Die C) the tensile properties will typically be:

	24hours at 68°F/20°C	7 days at 68°F/20°C
<b>Tensile Strength</b>	1970 psi 13.6 MPa	2355 psi 16.2 MPa
<b>Tensile Modulus</b>	180 psi 1.3 MPa	335 psi 2.3 MPa
<b>Elongation</b>	450-550 %	350-450 %

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### HARDNESS

**Shore A Hardness:**

Tested in accordance with ASTM D2240 typical value will be;

91 (24 hour cure at 68°F/20°C)  
93 (7 day cure at 68°F/20°C)

### TEAR STRENGTH

**Tear Strength**

When tested in accordance with ASTM D624 will typically be:

370 pli / 6600 kg/m (24 hour and 7 day cure at 68°F/20°C)

### HEAT RESISTANCE

**Dry**

For many typical applications the product will be suitable for operation in dry conditions in the temperature range -40°F to 194°F (-40°C to 90°C).

**Wet**

For wet or immersed conditions the maximum service temperature is 104°F (40°C).

### SHELF LIFE

Separate base and solidifier components shall have a shelf life of 3 years from date of manufacture when stored in their original unopened containers between 41°F (5°C) and 86°F (30°C).

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### WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO, etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

### AVAILABILITY AND COST

**Belzona 2111** is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

### HEALTH AND SAFETY

Prior to using this material, please consult the relevant Material Safety Data Sheets.

### MANUFACTURER

Belzona Polymerics Ltd.  
Claro Road, Harrogate,  
HG1 4DS, UK

Belzona Inc.  
2000 N.W. 88<sup>th</sup> Court,  
Miami, Florida, USA, 33172

### TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

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